

Singer 81-6

Form 18164
Supersedes Form 8322
June, 1926
PRINTED IN U. S. A.

LIST
OF
PARTS



MACHINE No. 81-6

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- G.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Merlized.
- T. Copper-plated.

These letters **MUST BE USED** when they appear in the list, and **AFTER** the number as in the list.

In this series:

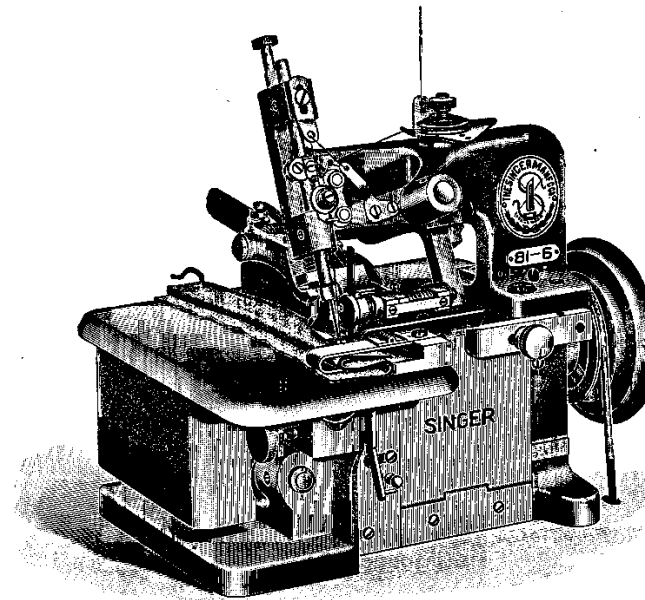
- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 to 1800 are Nut Numbers.
- 1801 to 2000 are Roller Numbers.
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE

FOR



MACHINE No. 81-6

FOR TRIMMING, OVEREDGING AND BLIND STITCH HEMMING OR WELTING IN KNIT UNDERWEAR. HAS AUXILIARY FEED TO PREVENT FULLING OR "BELLING" THE EDGES WHILE STITCHING. TWO-THREAD STITCH. FOOT LIFTER.

| NO. | PLATE | NAME |
|--------|-------|---|
| *42251 | — | Arm with two each 462c and 42253..... |
| 4389 | 5585 | " Dowel Pin..... |
| 949E | 5587 | " Screw..... |
| 42001 | 5576 | Balance Wheel, 2 $\frac{3}{8}$ in. pulley, with 424c and 1354c..... |
| 1354c | 5587 | Balance Wheel Position Screw..... |
| 424c | 5587 | " " Set Screw..... |

| NO. | PLATE | NAME |
|--------|-------|--|
| 42145 | 5577 | Cloth Plate..... |
| 42146 | — | Cloth Plate complete, Nos. 42003, 42005, 42108, 42145, two 236c and five 229E.. |
| 42003 | 5577 | Cloth Plate Extension (lower)..... |
| 229E | 5587 | “ “ “ “ Screw..... |
| 42108 | 5577 | “ “ “ (upper)..... |
| 229E | 5587 | “ “ “ “ Screw..... |
| 1437D | 5587 | “ “ Hinge Screw..... |
| 1655E | 5587 | “ “ Nut..... |
| 42005 | 5577 | “ “ Lock Spring..... |
| 236c | 5587 | “ “ “ “ Screw..... |
| 42147 | 5557 | Feed (back) Bar..... |
| 61c | 5557 | “ “ Hinge Screw..... |
| 42148 | 5557 | “ “ Connecting Link..... |
| 1132c | 5557 | “ “ “ “ Hinge Screw..... |
| 42149 | 5580 | “ “ Dog, 3 teeth (16 teeth to the inch)..... |
| 203c | 5587 | Feed (back) Dog Screw..... |
| 42150 | 5557 | “ “ Regulator..... |
| 1132c | 5557 | “ “ “ Hinge Screw..... |
| 190D | 5557 | “ “ “ Set Screw..... |
| 1444c | 5557 | “ “ “ Thumb Screw..... |
| 42151 | 5557 | “ (front) Bar with 1253c..... |
| 42007 | 5578 | “ “ “ Hinge Pin..... |
| 1253c | 5587 | “ “ “ “ Set Screw..... |
| 42008 | 5578 | “ “ Connecting Rod with 42009 and two 1057E..... |
| *42009 | — | Feed (front) Connecting Rod Cap..... |
| 1057E | 5578 | “ “ “ “ Screw.. |
| 1373c | 5578 | “ “ “ “ Hinge Screw |
| 1520c | 5578 | “ “ “ “ “ “ |
| | | Nut..... |
| 42182 | 5539 | Feed (front) Dog, 17 teeth (16 teeth to the inch)..... |
| 190D | 5557 | Feed (front) Dog Screw..... |
| 42011 | 5578 | “ “ Eccentric with two 453c..... |
| 42153 | 5577 | “ “ “ Cover..... |
| 207F | 5587 | “ “ “ “ Screw..... |
| 453c | 5578 | “ “ “ “ Set Screw..... |
| 42012 | 5578 | “ “ Lifting Eccentric with two 462c..... |
| 42013 | 5578 | Feed (front) Lifting Eccentric Connection |
| 462c | 5544 | “ “ “ “ Set Screw |
| 1374c | 5578 | “ “ Regulating Screw Stud..... |
| 1680c | 5578 | “ “ “ “ “ Nut |
| 42290 | 5578 | “ “ “ “ “ “ |
| | | Washer..... |

| NO. | PLATE | NAME |
|--------|-------|--|
| 42014 | 5579 | Feed (front)-Regulator with 233D and two 1259c..... |
| 42015 | 5578 | Feed (front) Regulator Connection with 1012E..... |
| 1012E | 5578 | Feed (front) Regulator Connection Ad- justing Screw..... |
| 1373c | 5578 | Feed (front) Regulator Connection Hinge Screw..... |
| 1520c | 5578 | Feed (front) Regulator Connection Hinge Screw Nut..... |
| 42016 | 5579 | Feed (front) Regulator Hinge Stud..... |
| 42017 | 5580 | “ “ “ Indicator..... |
| 42018 | 5580 | “ “ “ “ Plate |
| 337D | 5580 | “ “ “ “ “ Screw |
| 207F | 5587 | “ “ “ “ “ Screw.... |
| 1259c | 5579 | “ “ “ “ Set Screw..... |
| 233D | 5579 | “ “ “ “ Stop Screw..... |
| 42154 | 5557 | “ “ Rock Shaft..... |
| 42155 | — | Feed (front) Rock Shaft complete, Nos. 42021 and 42154..... |
| 42021 | 5578 | Feed (front) Rock Shaft Crank with 157E |
| 157E | 5578 | “ “ “ “ “ Clamping Screw..... |
| 42098 | 5579 | Feed (front) Rock Shaft Hinge Pin..... |
| 42079 | 5579 | “ “ “ “ “ “ Bushing |
| 1036c | 5569 | “ “ “ “ “ “ “ |
| | | Set Screw..... |
| *42022 | — | Frame..... |
| 42023 | 5576 | “ Rotary Shaft..... |
| 42024 | 5576 | “ “ “ Bushing (front)..... |
| 1036c | 5569 | “ “ “ “ “ Set Screw..... |
| 42025 | 5579 | Frame Rotary Shaft Crank with 1259c and 1375c..... |
| 1375c | 5579 | Frame Rotary Shaft Crank Position Screw |
| 1259c | 5579 | “ “ “ “ Set Screw..... |
| 42026 | 5576 | “ “ “ Flanged Bushing (back) with 54967..... |
| 54967 | 7403 | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton)..... |
| 1036c | 5569 | Frame Rotary Shaft Flanged Bushing (back) Set Screw..... |
| 42367 | 5585 | Frame Rotary Shaft Front Bearing Oil Pad (braided cotton)..... |
| 42027 | 5577 | Frame Side Cover (left) with 19045..... |
| 19045 | 5585 | “ “ “ “ Handle..... |
| 330D | 5587 | “ “ “ “ “ Screw..... |

| NO. | PLATE | NAME |
|--|-------|---|
| 42028 | 5577 | Frame Side Cover (right) hinged..... |
| 42101 | 5580 | " " " " Lock Spring..... |
| 330D | 5587 | " " " " Screw..... |
| 42029 | 5576 | " Top Cover..... |
| 42030 | 5580 | " " " Extension..... |
| 42102 | 5582 | " " " " Holder..... |
| 283D | 5582 | " " " " " Thumb Screw..... |
| 2749 | 5582 | Frame Top Cover Extension Holder Thumb Screw Washer..... |
| 176D | 5580 | Frame Top Cover Extension Screw..... |
| 742F | 5587 | " " " Screw..... |
| 42111 | 5581 | Knife (movable)..... |
| NOTE: Two No. 42111 are sent with this machine | | |
| 42112 | 5581 | Knife (movable) Gib..... |
| 42035 | 5581 | " " Holder..... |
| 42113 | — | " " " 42035 with 133F, 42037, 42040, 42112 and two 404D..... |
| 42037 | 5581 | Knife (movable) Holder Cap..... |
| 404D | 5581 | " " " " Screw..... |
| 42038 | 5581 | " " " Guide with 336F.. |
| 42039 | 5581 | " " " " Plate..... |
| 621D | 5581 | " " " " " Screw |
| 336F | 5581 | " " " " " Set Screw.. |
| 133F | 5581 | " " " " " Screw..... |
| 42040 | 5581 | " " " " " Extension Pin..... |
| 42041 | 5581 | Knife (movable) Holder Spring..... |
| 42042 | 5581 | " " " Lever..... |
| 42043 | 5581 | " " " " Connection with 42044 and two 175E..... |
| *42044 | — | Knife (movable) Lever Connection Cap |
| 175E | 5581 | " " " " " " Screw..... |
| 1373C | 5578 | Knife (movable) Lever Connection Hinge Screw..... |
| 1520C | 5578 | Knife (movable) Lever Connection Hinge Screw Nut..... |
| 42045 | 5582 | Knife (movable) Lever Hinge Stud..... |
| 1229C | 5586 | " " " " " " Set Screw |
| 42046 | 5580 | " (stationary) with 42049..... |
| NOTE: Two No. 42046 are sent with this machine | | |
| 42048 | 5581 | Knife (stationary) Clamping Stud..... |
| 1534D | 5581 | " " " " " Thumb Nut..... |

| NO. | PLATE | NAME |
|--------|-------|--|
| 42156 | 5580 | Knife (stationary) Holder..... |
| 1376C | 5587 | " " " " Regulating Thumb Screw..... |
| 1101C | 5587 | Knife (stationary) Holder Screw..... |
| 440F | 5580 | " " " " Stop Screw..... |
| 1547D | 5584 | " " " " " Nut. |
| 42049 | 5580 | " " " Stud..... |
| 42114 | 5582 | Looper (left hand)..... |
| 42051 | 5579 | " " " " Lever with 209H..... |
| 42052 | 5579 | " " " " " Connecting Link |
| 50562C | 7396 | " " " " " " Hinge Screw..... |
| 1520C | 5569 | Looper (left hand) Lever Connecting Link Hinge Screw Nut..... |
| 42053 | 5579 | Looper (left hand) Lever Hinge Stud.... |
| 1036C | 5569 | " " " " " " Set Screw..... |
| 209H | 5579 | Looper (left hand) Set Screw..... |
| 42166 | 5582 | " (right hand)..... |
| 42073 | 5582 | " " " " and Spreader Lever with 1259C..... |
| 42074 | 5582 | Looper (right hand) and Spreader Lever Ball Stud..... |
| 1259C | 5579 | Looper (right hand) and Spreader Lever Ball Stud Set Screw..... |
| 42075 | 5582 | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 896E..... |
| *42076 | — | Looper (right hand) and Spreader Lever Connection Cap (lower)..... |
| 896E | 7396 | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw..... |
| *42059 | — | Looper (right hand) and Spreader Lever Connection Cap (upper)..... |
| 896E | 7396 | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw..... |
| 42077 | 5584 | Looper (right hand) and Spreader Lever Connection Guide..... |
| 171F | 5544 | Looper (right hand) and Spreader Lever Connection Guide Screw..... |
| 42106 | 5584 | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599..... |
| 29599 | 5584 | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt).... |
| 42078 | 5584 | Looper (right hand) and Spreader Lever Hinge Pin..... |

| NO. | PLATE | NAME |
|--------|-------|--|
| 42079 | 5579 | Looper (right hand) and Spreader Lever Hinge Pin Bushing..... |
| 1259c | 5579 | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw..... |
| 197D | 5582 | Looper (right hand) Screw..... |
| 42054 | 5544 | Needle Bar..... |
| 42253 | 5544 | " " Bushing..... |
| 462c | 5544 | " " " Set Screw..... |
| 42061 | 5544 | " " Connecting Bracket with 187D and 223F..... |
| 187D | 5544 | Needle Bar Connecting Bracket Clamping Screw..... |
| 42055 | 5544 | Needle Bar Connecting Link..... |
| 40247 | 5544 | " " " " Hinge Pin... |
| 223F | 5544 | " " " " " " " Set Screw for 42061..... |
| 904c | 5544 | Needle Bar Connecting Link Hinge Pin Set Screw for 42104..... |
| 42057 | 5544 | Needle Bar Connecting Rod with 42059, 42076 and four 896E..... |
| *42076 | — | Needle Bar Connecting Rod Cap (lower) |
| 896E | 7396 | " " " " " " |
| | | Screw..... |
| *42059 | — | Needle Bar Connecting Rod Cap (upper) |
| 896E | 7396 | " " " " " " |
| | | Screw..... |
| 42077 | 5584 | Needle Bar Connecting Rod Guide..... |
| 171F | 5544 | " " " " " " Screw..... |
| 42103 | 5544 | " " Crank (back) with 1258c and two 1259c..... |
| 42074 | 5582 | Needle Bar Crank (back) Ball Stud.... |
| 1259c | 5579 | " " " " " " Set Screw..... |
| 1259c | 5579 | Needle Bar Crank (back) Position Screw.. |
| 1258c | 5544 | " " " " " Set Screw..... |
| 42104 | 5544 | " " " (front) with 904c, 1258c and 1259c..... |
| 1259c | 5579 | Needle Bar Crank (front) Position Screw.. |
| 1258c | 5544 | " " " " " Set Screw..... |
| 42105 | 5544 | " " " Shaft..... |
| 42115 | 5544 | " " Thread Retainer Bracket..... |
| 223D | 5544 | " " " " " Screw..... |
| 10106 | 5544 | " " " " Disc..... |
| 93c | 5544 | " " " " Screw..... |
| 10107 | 5544 | " " " " Spring..... |
| 1629c | 5544 | " Clamping Nut..... |
| 42066 | 5544 | " Guard..... |

| NO. | PLATE | NAME |
|-------|-------|---|
| 171F | 5544 | Needle Guard Screw..... |
| 42183 | — | Presser Foot Body..... |
| 42184 | 5539 | " " Chaining-off Finger..... |
| 233D | 5579 | " " " " Screw... |
| 9320 | 5585 | " " Hinge Pin..... |
| 42159 | — | " " Plate..... |
| 14058 | 5585 | " " Spring..... |
| 42160 | 5585 | " " " Adjusting Pin..... |
| 464c | 5587 | " " " " " Set Screw |
| 42185 | 5539 | Presser Foot (spring hinged) complete, Nos. 233D, 464c, 9320, 14058, 42159, 42160, 42183 and 42184..... |
| 1324c | 5587 | Presser Foot Screw..... |
| 39541 | 5586 | " " " Washer..... |
| 42069 | 5576 | " Lever..... |
| 42045 | 5582 | " " Hinge Stud..... |
| 1120c | 5582 | " " " " Set Screw..... |
| 42070 | 5584 | " " Lifter..... |
| 85D | 5584 | " " " Hinge Screw..... |
| 1377c | 5584 | " " Screw Stud (eccentric)..... |
| 1547D | 5584 | " " " " Nut..... |
| 42071 | 5584 | " " Spring..... |
| 1378D | 5584 | Pressure Regulating Thumb Screw..... |
| 42072 | 5584 | Spreader..... |
| 197D | 5580 | " Screw..... |
| 2102 | 5585 | Tension (looper, left hand) Disc..... |
| 1560c | 5585 | " " " " Regulating Thumb Nut..... |
| 828c | 5585 | Tension (looper, left hand) Screw Stud.... |
| 42121 | 5581 | " " " " Spring..... |
| 2102 | 5585 | " (looper, right hand) Disc..... |
| 1560c | 5585 | " " " " Regulating Thumb Nut..... |
| 828c | 5585 | Tension (looper, right hand) Screw Stud... |
| 10148 | 5585 | " " " " Spring..... |
| 17547 | 5585 | " " " " Thread Guide |
| 2102 | 5585 | " (needle thread) Disc..... |
| 1560c | 5585 | " " " Regulating Thumb Nut..... |
| 916c | 5585 | Tension (needle thread) Screw Stud..... |
| 10148 | 5585 | " " " Spring..... |
| 42082 | 5585 | " " " Thread Guide.... |
| 42242 | 7396 | Thread (looper, left hand) Eyelet..... |
| 233D | 5579 | " " " " " Screw... |
| 42084 | 5585 | " " " " Tube..... |
| 462c | 5544 | " " " " " Set Screw |

| NO. | PLATE | NAME |
|-------|-------|---|
| 42093 | 5585 | Thread (looper, right hand) Staple..... |
| 190D | 5557 | “ “ “ “ “ Screw.. |
| 42127 | 5585 | “ “ “ “ “ Take-up..... |
| 197F | 5580 | “ “ “ “ “ Screw |
| 42096 | 5585 | “ (needle) Eyelet..... |
| 217F | 5585 | “ “ “ “ “ Screw..... |
| 42162 | 5580 | “ “ “ “ “ Take-up..... |
| 197F | 5580 | “ “ “ “ “ Screw..... |
| 42186 | 5539 | Throat Plate for 42149 and 42182..... |
| 42452 | 7403 | “ “ “ “ “ “ for heavy work..... |
| 742F | 5587 | Throat Plate Screw..... |
| 42188 | 5539 | Welt Guide (hinged)..... |
| 42187 | 5539 | “ “ (solid)..... |
| 42189 | 5539 | “ “ Holder..... |
| 1209C | 5539 | “ “ “ “ “ Screw..... |
| 19044 | 5539 | “ “ “ “ “ Washer..... |
| 1117D | 5539 | “ “ “ “ “ Regulating Thumb Screw.... |
| 190D | 5557 | “ “ “ “ “ Screw..... |

IRON BASE

| NO. | PLATE | NAME |
|-------|-------|--|
| 42086 | 5564 | Machine Base with three wood screws 1¼ in. No. 12 and four each 935D, 4718, 42088 and 66707..... |
| 4718 | 5586 | Machine Base Cushion (felt)..... |
| 42088 | 5586 | “ “ Cushion (felt)..... |
| 935D | 5586 | “ “ “ “ “ Screw..... |
| 66707 | 7403 | “ “ “ “ “ Washer..... |

ACCESSORIES

| NO. | PLATE | NAME |
|--------|-------|---|
| 1407E | 5563 | Machine Base Thumb Screw, for 3 in. table |
| 1408E | 5563 | “ “ “ “ “ “ 2 in. table |
| 14063 | 5586 | “ “ “ “ “ “ Spring..... |
| 9842 | 5586 | “ “ “ “ “ “ Washer..... |
| 120344 | 5566 | Oiler (copper plated) with 120345..... |
| 120345 | 5566 | “ Spout, 5 in. long..... |
| 120440 | 5566 | Screw Driver..... |
| 42090 | 5566 | Threading Wire..... |
| 120341 | 5566 | Tweezers (curved)..... |
| 42089 | 5566 | Wrench for 1324, 1374 and 1629..... |
| 8908 | 5566 | “ “ “ “ “ 1520 and 1655..... |
| 4822 | 5566 | “ “ “ “ “ 1547..... |

CHAIN CUTTER PARTS

| NO. | PLATE | NAME |
|-------|-------|--|
| 42410 | 7403 | Chain Cutting Blade (lower)..... |
| 217D | 5585 | “ “ “ “ “ Screw..... |
| 42411 | 7403 | “ “ “ “ “ (upper)..... |
| 217D | 5585 | “ “ “ “ “ Screw..... |
| 42412 | 7401 | Frame Top Cover..... |
| 42413 | 7401 | Lifting Lever..... |
| 42414 | — | Chain Cutter complete, Nos. 42410 to 42413 and four 217D..... |

FOOT LIFTER PARTS

| NO. | PLATE | NAME |
|------|-------|---|
| 6439 | — | Chain, 36 in. to 45 in., with 56864 and 56865..... |

NOTE: When ordering No. 6439, give length required

| | | |
|-------|------|---|
| 4879 | 5566 | Chain Connecting Link..... |
| 56864 | 5566 | “ Hook (large)..... |
| 56865 | 7396 | “ “ (small)..... |
| 42130 | 5586 | Lifting Lever..... |
| 42131 | 5586 | “ “ “ Bracket..... |
| 1229C | 5586 | “ “ “ “ “ Screw..... |
| 1301D | 5586 | “ “ “ “ “ Hinge Screw..... |
| 42132 | 5586 | “ “ “ “ “ Spring..... |
| 1148F | 5586 | “ “ “ “ “ Stop Screw..... |
| 1547D | 5584 | “ “ “ “ “ Nut..... |
| 4881 | 5564 | Treadle..... |
| 4882 | 5566 | “ Shaft..... |
| 4883 | 5566 | “ Spring..... |
| 4884 | 5564 | “ Stand..... |
| 4885 | 5564 | Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16..... |
| 42133 | — | Foot Lifter complete, Nos. 1301D, 4885, 6439, 42130 to 42132 and two each 1148F, 1229C and 1547D..... |

KNEE LIFTER PARTS

| NO. | PLATE | NAME |
|-------|-------|-------------------------------|
| 42130 | 5586 | Lifting Lever..... |
| 42131 | 5586 | “ “ “ Bracket..... |
| 1229C | 5586 | “ “ “ “ “ Screw..... |
| 42142 | 5564 | “ “ “ “ “ Connecting Rod..... |
| 1301D | 5586 | “ “ “ “ “ Hinge Screw..... |

KNEE LIFTER PARTS

| NO. | PLATE | NAME |
|-------|-------|---|
| 42132 | 5586 | Lifting Lever Spring..... |
| 1148F | 5586 | “ “ Stop Screw..... |
| 1547D | 5584 | “ “ “ Nut..... |
| 2763 | 5564 | Rock Shaft..... |
| 12242 | 5564 | “ “ Hanger with two wood screws 1 in. No. 10..... |
| 2765 | 5564 | Rock Shaft Knee Arm..... |
| 2766 | 5564 | “ “ “ “ Hub with 356c..... |
| 356c | 5587 | “ “ “ “ “ Set Screw..... |
| 2768 | — | Rock Shaft Knee Arm complete, Nos. 2765 to 2767..... |
| 2767 | 5564 | Rock Shaft Knee Plate with 356c..... |
| 356c | 5587 | “ “ “ “ “ Set Screw..... |
| 6337 | 5564 | “ “ Lifting Bracket with two 356c |
| 7125 | 5564 | “ “ “ “ Hook..... |
| 356c | 5587 | “ “ “ “ “ Set Screw |
| 356c | 5587 | “ “ “ “ “ Set Screw.... |
| 2770 | 5564 | “ “ Stop Dog with 356c..... |
| 356c | 5587 | “ “ “ “ “ Set Screw..... |
| 42143 | 5564 | Rock Shaft complete, Nos. 2763, 2768, 6337, 7125 and two each 2770 and 12242 |
| 42144 | — | Knee Lifter complete, Nos. 1301D, 42130 to 42132, 42142, 42143 and two each 1148F, 1229c and 1547D..... |

KNIFE GRINDER

| NO. | PLATE | NAME |
|-------|-------|----------------------------------|
| 41326 | 5568 | Emery Wheel..... |
| 1508E | 5569 | “ “ Clamping Nut..... |
| 41327 | 5568 | “ “ Shaft..... |
| 41328 | 5568 | “ “ “ Pulley with 1036c..... |
| 1036c | 5569 | “ “ “ “ Set Screw..... |
| 41513 | 5569 | “ “ Washer..... |
| 41329 | 5567 | Frame with 1036c..... |
| 878D | 5569 | “ Oil Hole Stop Screw..... |
| 41330 | 5568 | Knife Holder with two 14222..... |
| 41331 | 5568 | “ “ Bracket with 157E..... |
| 157E | 5569 | “ “ “ Clamping Screw.... |
| 42065 | 5569 | “ “ “ Hinge Stud..... |
| 1036c | 5569 | “ “ “ “ Set Screw |
| 717C | 5569 | “ “ “ Stop Screw..... |
| 1520E | 5569 | “ “ “ “ “ Nut..... |
| 41333 | 5569 | “ “ Clamp..... |
| 41334 | 5569 | “ “ “ Spring..... |
| 14222 | 5569 | “ “ “ Steady Pin..... |

KNIFE GRINDER

| NO. | PLATE | NAME |
|-------|-------|--|
| 771D | 5569 | Knife Holder Clamp Thumb Screw..... |
| 970D | 5569 | “ “ Regulating Thumb Screw... |
| 313c | 5569 | “ “ Screw Centre..... |
| 1519E | 5569 | “ “ “ “ Nut..... |
| 41332 | 5569 | “ “ Spring..... |
| 41335 | — | Knife Grinder complete, Nos. 717c, 970D, 1508E, 1520E, 41326 to 41332, 42065, two each 313c, 771D, 878D, 1519E, 41333, 41334, 41513 and three wood screws 1¼ in. No. 12..... |

THREAD UNWINDER

FOR THREE SPOOLS

| NO. | PLATE | NAME |
|---------|-------|---|
| 225389 | 7165 | Spool Rest (for one spool) with 201018c... |
| 225395 | 7165 | “ “ (for two spools) with 201018c... |
| 225388 | 7165 | “ “ Rod..... |
| 200383c | 7396 | “ “ “ Set Screw..... |
| 201018c | 7396 | “ “ Set Screw..... |
| 202490 | 7165 | “ Stand with 200383c..... |
| 225391 | 7165 | Thread Guide..... |
| 201696J | 7396 | “ “ Lock Nut..... |
| 225392 | 7165 | “ “ Rod with 208E and 225393 |
| 208E | 5587 | “ “ “ Screw..... |
| 225393 | 7396 | “ “ “ Washer..... |
| 225397 | 7165 | Thread Unwinder complete, Nos. 201696J, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws ⅞ in. No. 13..... |
| 27739 | 7234 | Thread Cone (wood) for large cones..... |
| 225390 | 7234 | “ “ Holder, for inverted cones... |

NOTE: Nos. 27739 and 225390 are used with,
but not included in, 225397

OBSOLETE PARTS

| NO. | PLATE | NAME |
|-------|-------|---|
| 378c | 5579 | Looper (left hand) Lever Connecting Link Hinge Screw..... |
| 42091 | 5584 | Looper (right hand) use 42166..... |
| 1057E | 5578 | “ “ “ and Spreader Lever Connection Cap (lower) Screw for 42075 |
| 1057E | 5578 | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw for 42075 |
| 1057E | 5578 | Needle Bar Connecting Rod Cap (lower) Screw for 42057..... |
| 1057E | 5578 | Needle Bar Connecting Rod Cap (upper) Screw for 42057..... |
| 42083 | 5585 | Thread (looper, left hand) Eyelet, use 42242..... |
| 42092 | 5585 | Thread (looper, right hand) Eyelet, use 42127..... |

NUMERICAL LIST OF PARTS

| NO. | PLATE | NAME |
|------|-------|--|
| 61C | 5557 | Feed (back) Bar Hinge Screw..... |
| 85D | 5584 | Presser Lever Lifter Hinge Screw..... |
| 93C | 5544 | Needle Bar Thread Retainer Screw..... |
| 133F | 5581 | Knife (movable) Holder Screw for 42113.. |
| 157E | 5578 | Feed (front) Rock Shaft Crank Clamping Screw for 42021..... |
| 157E | 5569 | Knife Grinder Knife Holder Bracket Clamping Screw for 41331..... |
| 171F | 5544 | Looper (right hand) and Spreader Lever Connection Guide Screw..... |
| 171F | 5544 | Needle Bar Connecting Rod Guide Screw |
| 171F | 5544 | “ Guard Screw..... |
| 175E | 5581 | Knife (movable) Lever Connection Cap Screw for 42043..... |
| 176D | 5580 | Frame Top Cover Extension Screw..... |
| 187D | 5544 | Needle Bar Connecting Bracket Clamping Screw for 42061..... |
| 190D | 5557 | Feed (back) Regulator Set Screw..... |
| 190D | 5557 | “ (front) Dog Screw..... |
| 190D | 5557 | Thread (looper, right hand) Staple Screw |
| 190D | 5557 | Welt Guide Screw..... |
| 197D | 5582 | Looper (right hand) Screw..... |
| 197D | 558Q | Spreader Screw..... |
| 197F | 5580 | Thread (looper, right hand) Take-up Screw |
| 197F | 5580 | “ (needle) Take-up Screw..... |
| 203c | 5587 | Feed (back) Dog Screw..... |
| 207F | 5587 | “ (front) Eccentric Cover Screw..... |
| 207F | 5587 | “ “ Regulator Indicator Screw.. |
| 208E | 5587 | Thread Unwinder Thread Guide Rod Screw for 225392..... |
| 209H | 5579 | Looper (left hand) Set Screw for 42051... |
| 217D | 5585 | Chain Cutting Blade (lower) Screw for 42414..... |
| 217D | 5585 | Chain Cutting Blade (upper) Screw for 42414..... |
| 217F | 5585 | Thread (needle) Eyelet Screw..... |
| 223F | 5544 | Needle Bar Connecting Link Hinge Pin Set Screw for 42061..... |
| 228D | 5544 | Needle Bar Thread Retainer Bracket Screw..... |
| 229E | 5587 | Cloth Plate Extension (lower) Screw for 42146..... |

| NO. PLATE | NAME |
|-----------|---|
| 229E 5587 | Cloth Plate Extension (upper) Screw for 42146..... |
| 233D 5579 | Feed (front) Regulator Stop Screw for 42014..... |
| 233D 5579 | Presser Foot Chaining-off Finger Screw for 42185..... |
| 233D 5579 | Thread (looper, left hand) Eyelet Screw.. |
| 236c 5587 | Cloth Plate Lock Spring Screw for 42146.. |
| 283D 5582 | Frame Top Cover Extension Holder Thumb Screw..... |
| 313c 5569 | Knife Grinder Knife Holder Screw Centre for 41335..... |
| 330D 5587 | Frame Side Cover (left) Screw..... |
| 330D 5587 | “ “ “ (right) Screw..... |
| 336F 5581 | Knife (movable) Holder Guide Set Screw for 42038..... |
| 337D 5580 | Feed (front) Regulator Indicator Plate Screw..... |
| 356c 5587 | Rock Shaft Knee Arm Hub Set Screw for 2766..... |
| 356c 5587 | Rock Shaft Knee Plate Set Screw for 2767 |
| 356c 5587 | “ “ Lifting Bracket Hook Set Screw for 6337..... |
| 356c 5587 | Rock Shaft Lifting Bracket Set Screw for 6337..... |
| 356c 5587 | Rock Shaft Stop Dog Set Screw for 2770.. |
| 378c 5579 | Looper (left hand) Lever Connecting Link Hinge Screw, obsolete..... |
| 404D 5581 | Knife (movable) Holder Cap Screw for 42113..... |
| 424c 5587 | Balance Wheel Set Screw for 42001..... |
| 440F 5580 | Knife (stationary) Holder Stop Screw.... |
| 453c 5578 | Feed (front) Eccentric Set Screw for 42011 |
| 462c 5544 | “ “ Lifting Eccentric Set Screw for 42012..... |
| 462c 5544 | Needle Bar Bushing Set Screw for 42251.. |
| 462c 5544 | Thread (looper, left hand) Tube Set Screw |
| 464c 5587 | Presser Foot Spring Adjusting Pin Set Screw for 42185..... |
| 621D 5581 | Knife (movable) Holder Guide Plate Screw |
| 717c 5569 | “ Grinder Knife Holder Bracket Stop Screw for 41335..... |
| 742F 5587 | Frame Top Cover Screw..... |
| 742F 5587 | Throat Plate Screw..... |
| 771D 5569 | Knife Grinder Knife Holder Clamp Thumb Screw for 41335..... |

| NO. PLATE | NAME |
|------------|--|
| 828c 5585 | Tension (looper, left hand) Screw Stud.... |
| 828c 5585 | “ (looper, right hand) Screw Stud.... |
| 878D 5569 | Knife Grinder Frame Oil Hole Stop Screw for 41335..... |
| 896E 7396 | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw for 42075 |
| 896E 7396 | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw for 42075 |
| 896E 7396 | Needle Bar Connecting Rod Cap (lower) Screw for 42057..... |
| 896E 7396 | Needle Bar Connecting Rod Cap (upper) Screw for 42057..... |
| 904c 5544 | Needle Bar Connecting Link Hinge Pin Set Screw for 42104..... |
| 916c 5585 | Tension (needle thread) Screw Stud..... |
| 935D 5586 | Machine Cushion Screw for 42086..... |
| 949E 5587 | Arm Screw..... |
| 970D 5569 | Knife Grinder Knife Holder Regulating Thumb Screw for 41335..... |
| 1012E 5578 | Feed (front) Regulator Connection Adjusting Screw for 42015..... |
| 1036c 5569 | Feed (front) Rock Shaft Hinge Pin Bushing Set Screw..... |
| 1036c 5569 | Frame Rotary Shaft Bushing (front) Set Screw..... |
| 1036c 5569 | Frame Rotary Shaft Flanged Bushing (back) Set Screw..... |
| 1036c 5569 | Knife Grinder Emery Wheel Shaft Pulley Set Screw for 41328..... |
| 1036c 5569 | Knife Grinder Knife Holder Bracket Hinge Stud Set Screw for 41329..... |
| 1036c 5569 | Looper (left hand) Lever Hinge Stud Set Screw..... |
| 1057E 5578 | Feed (front) Connecting Rod Cap Screw for 42008..... |
| 1057E 5578 | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw for 42075, obsolete..... |
| 1057E 5578 | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw for 42075, obsolete..... |
| 1057E 5578 | Needle Bar Connecting Rod Cap (lower) Screw for 42057, obsolete..... |
| 1057E 5578 | Needle Bar Connecting Rod Cap (upper) Screw for 42057, obsolete..... |
| 1101c 5587 | Knife (stationary) Holder Screw..... |
| 1117D 5539 | Welt Guide Regulating Thumb Screw..... |

| NO. | PLATE | NAME |
|-------|-------|---|
| 1120c | 5582 | Presser Lever Hinge Stud Set Screw..... |
| 1132c | 5557 | Feed (back) Connecting Link Hinge Screw |
| 1132c | 5557 | “ “ Regulator Hinge Screw..... |
| 1148f | 5586 | Lifting Lever Stop Screw for 42133 and 42144..... |
| 1209c | 5539 | Welt Guide Holder Screw..... |
| 1229c | 5586 | Knife (movable) Lever Hinge Stud Set Screw..... |
| 1229c | 5586 | Lifting Lever Bracket Screw for 42133 and 42144..... |
| 1253c | 5587 | Feed (front) Bar Hinge Pin Set Screw for 42151..... |
| 1258c | 5544 | Needle Bar Crank (back) Set Screw for 42103..... |
| 1258c | 5544 | Needle Bar Crank (front) Set Screw for 42104..... |
| 1259c | 5579 | Feed (front) Regulator Set Screw for 42014 |
| 1259c | 5579 | Frame Rotary Shaft Crank Set Screw for 42025..... |
| 1259c | 5579 | Looper (right hand) and Spreader Lever Ball Stud Set Screw for 42073..... |
| 1259c | 5579 | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw..... |
| 1259c | 5579 | Needle Bar Crank (back) Ball Stud Set Screw for 42103..... |
| 1259c | 5579 | Needle Bar Crank (back) Position Screw for 42103..... |
| 1259c | 5579 | Needle Bar Crank (front) Position Screw for 42104..... |
| 1301d | 5586 | Lifting Lever Hinge Screw for 42133 and 42144..... |
| 1324c | 5587 | Presser Foot Screw..... |
| 1354c | 5587 | Balance Wheel Position Screw for 42001.. |
| 1373c | 5578 | Feed (front) Connecting Rod Hinge Screw |
| 1373c | 5578 | “ “ Regulator Connection Hinge Screw..... |
| 1373c | 5578 | Knife (movable) Lever Connection Hinge Screw..... |
| 1374c | 5578 | Feed (front) Regulating Screw Stud..... |
| 1375c | 5579 | Frame Rotary Shaft Crank Position Screw for 42025..... |
| 1376c | 5587 | Knife (stationary) Holder Regulating Thumb Screw..... |
| 1377c | 5584 | Presser Lever Screw Stud (eccentric)..... |
| 1378d | 5584 | Pressure Regulating Thumb Screw..... |
| 1407E | 5563 | Machine Base Thumb Screw, for 3 in. table (Accessories)..... |

| NO. | PLATE | NAME |
|----------------------------|-------|--|
| 1408E | 5563 | Machine Base Thumb Screw, for 2 in. table (Accessories)..... |
| 1437d | 5587 | Cloth Plate Hinge Screw..... |
| 1444c | 5557 | Feed (back) Regulator Thumb Screw..... |
| 1508E | 5569 | Knife Grinder Emery Wheel Clamping Nut for 41335..... |
| 1519E | 5569 | Knife Grinder Knife Holder Screw Centre Nut for 41335..... |
| 1520c | 5578 | Feed (front) Connecting Rod Hinge Screw Nut..... |
| 1520c | 5578 | Feed (front) Regulator Connection Hinge Screw Nut..... |
| 1520E | 5569 | Knife Grinder Knife Holder Bracket Stop Screw Nut for 41335..... |
| 1520c | 5578 | Knife (movable) Lever Connection Hinge Screw Nut..... |
| 1520c | 5569 | Looper (left hand) Lever Connecting Link Hinge Screw Nut..... |
| 1534d | 5581 | Knife (stationary) Clamping Stud Thumb Nut..... |
| 1547d | 5584 | Knife (stationary) Holder Stop Screw Nut |
| 1547d | 5584 | Lifting Lever Stop Screw Nut for 42133 and 42144..... |
| 1547d | 5584 | Presser Lever Screw Stud Nut..... |
| 1560c | 5585 | Tension (looper, left hand) Regulating Thumb Nut..... |
| 1560c | 5585 | Tension (looper, right hand) Regulating Thumb Nut..... |
| 1560c | 5585 | Tension (needle thread) Regulating Thumb Nut..... |
| 1629c | 5544 | Needle Clamping Nut..... |
| 1655E | 5587 | Cloth Plate Hinge Screw Nut..... |
| 1680c | 5578 | Feed (front) Regulating Screw Stud Nut.. |
| 2102 | 5585 | Tension (looper, left hand) Disc..... |
| 2102 | 5585 | “ (looper, right hand) Disc..... |
| 2102 | 5585 | “ (needle thread) Disc..... |
| 2749 | 5582 | Frame Top Cover Extension Holder Thumb Screw Washer..... |
| 2763 | 5564 | Rock Shaft for 42143..... |
| Nos. 2765 TO 2767 FOR 2768 | | |
| 2765 | 5564 | Rock Shaft Knee Arm..... |
| 2766 | 5564 | “ “ “ “ Hub with 356c..... |
| 2767 | 5564 | “ “ “ Plate with 356c..... |
| 2768 | — | Rock Shaft Knee Arm complete for 42143, Nos. 2765 to 2767..... |
| 2770 | 5564 | Rock Shaft Stop Dog with 356c, for 42143 |

NUMERICAL LIST OF PARTS

| NO. | PLATE | NAME |
|-------------------------------|-------|---|
| 4389 | 5585 | Arm Dowel Pin..... |
| 4718 | 5586 | Machine Base Cushion (felt) for 42086... |
| 4822 | 5566 | Wrench for 1547 (Accessories)..... |
| 4879 | 5566 | Chain Connecting Link for 4885..... |
| Nos. 4881 TO 4884 FOR 4885 | | |
| 4881 | 5564 | Treadle..... |
| 4882 | 5566 | " Shaft..... |
| 4883 | 5566 | " Spring..... |
| 4884 | 5564 | " Stand..... |
| 4885 | 5564 | Treadle complete for 42133, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16..... |
| 6337 | 5564 | Rock Shaft Lifting Bracket with two 356c, for 42143..... |
| 6439 | — | Chain, 36 in. to 45 in., with 56864 and 56865, for 42133..... |
| 7125 | 5564 | Rock Shaft Lifting Bracket Hook for 42143 |
| 8908 | 5566 | Wrench for 1520 and 1655 (Accessories).. |
| 9320 | 5585 | Presser Foot Hinge Pin for 42185..... |
| 9842 | 5586 | Machine Base Thumb Screw Spring Washer (Accessories)..... |
| 10106 | 5544 | Needle Bar Thread Retainer Disc..... |
| 10107 | 5544 | " " " " Spring..... |
| 10148 | 5585 | Tension (looper, right hand) Spring..... |
| 10148 | 5585 | " (needle thread) Spring..... |
| 12242 | 5564 | Rock Shaft Hanger with two wood screws 1 in. No. 10, for 42143..... |
| 14058 | 5585 | Presser Foot Spring for 42185..... |
| 14063 | 5586 | Machine Base Thumb Screw Spring (Ac- cessories)..... |
| 14222 | 5569 | Knife Grinder Knife Holder Clamp Steady Pin for 41330..... |
| 17547 | 5585 | Tension (looper, right hand) Thread Guide |
| 19044 | 5539 | Welt Guide Holder Screw Washer..... |
| 19045 | 5585 | Frame Side Cover (left) Handle for 42027 |
| 27739 | 7234 | Thread Cone (wood) for large cones, for 225397..... |
| 29599 | 5584 | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) for 42106..... |
| 39541 | 5586 | Presser Foot Screw Washer..... |
| 40247 | 5544 | Needle Bar Connecting Link Hinge Pin.. |
| Nos. 41326 TO 41334 FOR 41335 | | |
| 41326 | 5568 | Knife Grinder Emery Wheel..... |
| 41327 | 5568 | " " " " Shaft..... |

NUMERICAL LIST OF PARTS

| NO. | PLATE | NAME |
|--------|-------|---|
| 41328 | 5568 | Knife Grinder Emery Wheel Shaft Pulley with 1036c..... |
| 41329 | 5567 | Knife Grinder Frame with 1036c..... |
| 41330 | 5568 | " " Knife Holder with two 14222..... |
| 41331 | 5568 | Knife Grinder Knife Holder Bracket with 157E..... |
| 41332 | 5569 | Knife Grinder Knife Holder Spring..... |
| 41333 | 5569 | " " " " Clamp..... |
| 41334 | 5569 | " " " " Spring..... |
| 41335 | — | Knife Grinder complete for 42046 and 42111, Nos. 717c, 970b, 1508E, 1520E, 41326 to 41332, 42065, two each 313c, 771b, 878b, 1519E, 41333, 41334, 41513 and three wood screws 1¼ in. No. 12.. |
| 41513 | 5569 | Knife Grinder Emery Wheel Washer for 41335..... |
| 42001 | 5576 | Balance Wheel, 2⅜ in. pulley, with 424c and 1354c..... |
| 42003 | 5577 | Cloth Plate Extension (lower) for 42146.. |
| 42005 | 5577 | " " Lock Spring for 42146..... |
| 42007 | 5578 | Feed (front) Bar Hinge Pin..... |
| 42008 | 5578 | " " Connecting Rod with 42009 and two 1057E..... |
| *42009 | — | Feed (front) Connecting Rod Cap for 42008..... |
| 42011 | 5578 | Feed (front) Eccentric with two 453c..... |
| 42012 | 5578 | " " Lifting Eccentric with two 462c..... |
| 42013 | 5578 | Feed (front) Lifting Eccentric Connection |
| 42014 | 5579 | " " Regulator with 233b and two 1259c..... |
| 42015 | 5578 | Feed (front) Regulator Connection with 1012E..... |
| 42016 | 5579 | Feed (front) Regulator Hinge Stud..... |
| 42017 | 5580 | " " " " Indicator..... |
| 42018 | 5580 | " " " " Plate.... |
| 42021 | 5578 | " " Rock Shaft Crank with 157E, for 42155..... |
| *42022 | — | Frame..... |
| 42023 | 5576 | " Rotary Shaft..... |
| 42024 | 5576 | " " " Bushing (front)..... |
| 42025 | 5579 | " " " Crank with 1259c and 1375c..... |
| 42026 | 5576 | Frame Rotary Shaft Flanged Bushing (back) with 54967..... |

| NO. | PLATE | NAME |
|--------|-------|---|
| 42027 | 5577 | Frame Side Cover (left) with 19045..... |
| 42028 | 5577 | " " " (right) hinged..... |
| 42029 | 5576 | " " Top Cover..... |
| 42030 | 5580 | " " Extension..... |
| 42035 | 5581 | Knife (movable) Holder for 42113..... |
| 42037 | 5581 | " " " Cap for 42113..... |
| 42038 | 5581 | " " " Guide with 336F..... |
| 42039 | 5581 | " " " " Plate..... |
| 42040 | 5581 | " " " Screw Extension Pin for 42113..... |
| 42041 | 5581 | Knife (movable) Holder Spring..... |
| 42042 | 5581 | " " " Lever..... |
| 42043 | 5581 | " " " Connection with 42044 and two 175E..... |
| *42044 | — | Knife (movable) Lever Connection Cap for 42043..... |
| 42045 | 5582 | Knife (movable) Lever Hinge Stud..... |
| 42045 | 5582 | Presser Lever Hinge Stud..... |
| 42046 | 5580 | Knife (stationary) with 42049..... |
| 42048 | 5581 | " " Clamping Stud..... |
| 42049 | 5580 | " " Stud for 42046..... |
| 42051 | 5579 | Looper (left hand) Lever with 209H..... |
| 42052 | 5579 | " " " " Connecting Link..... |
| 42053 | 5579 | " " " " Hinge Stud..... |
| 42054 | 5544 | Needle Bar..... |
| 42055 | 5544 | " " Connecting Link..... |
| 42057 | 5544 | " " " Rod with 42059, 42076 and four 896E..... |
| *42059 | — | Looper (right hand) and Spreader Lever Connection Cap (upper) for 42075..... |
| *42059 | — | Needle Bar Connecting Rod Cap (upper) for 42057..... |
| 42061 | 5544 | Needle Bar Connecting Bracket with 187D and 223F..... |
| 42065 | 5569 | Knife Grinder Knife Holder Bracket Hinge Stud for 41335..... |
| 42066 | 5544 | Needle Guard..... |
| 42069 | 5576 | Presser Lever..... |
| 42070 | 5584 | " " Lifter..... |
| 42071 | 5584 | " " Spring..... |
| 42072 | 5584 | Spreader..... |
| 42073 | 5582 | Looper (right hand) and Spreader Lever with 1259c..... |
| 42074 | 5582 | Looper (right hand) and Spreader Lever Ball Stud..... |
| 42074 | 5582 | Needle Bar Crank (back) Ball Stud..... |

| NO. | PLATE | NAME |
|--------|-------|--|
| 42075 | 5582 | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 896E..... |
| *42076 | — | Looper (right hand) and Spreader Lever Connection Cap (lower) for 42075..... |
| *42076 | — | Needle Bar Connecting Rod Cap (lower) for 42057..... |
| 42077 | 5584 | Looper (right hand) and Spreader Lever Connection Guide..... |
| 42077 | 5584 | Needle Bar Connecting Rod Guide..... |
| 42078 | 5584 | Looper (right hand) and Spreader Lever Hinge Pin..... |
| 42079 | 5579 | Feed (front) Rock Shaft Hinge Pin Bush- ing..... |
| 42079 | 5579 | Looper (right hand) and Spreader Lever Hinge Pin Bushing..... |
| 42082 | 5585 | Tension (needle thread) Thread Guide... |
| 42083 | 5585 | Thread (looper, left hand) Eyelet, obsolete, use 42242..... |
| 42084 | 5585 | Thread (looper, left hand) Tube..... |
| 42086 | 5564 | Machine Base with three wood screws 1¼ in. No. 12 and four each 935D, 4718, 42088 and 66707..... |
| 42088 | 5586 | Machine Cushion (felt) for 42086..... |
| 42089 | 5566 | Wrench for 1324, 1374 and 1629 (Acces- sories)..... |
| 42090 | 5566 | Threading Wire (Accessories)..... |
| 42091 | 5584 | Looper (right hand) obsolete, use 42166.. |
| 42092 | 5585 | Thread (looper, right hand) Eyelet, obso- lete, use 42127..... |
| 42093 | 5585 | Thread (looper, right hand) Staple..... |
| 42096 | 5585 | " (needle) Eyelet..... |
| 42098 | 5579 | Feed (front) Rock Shaft Hinge Pin..... |
| 42101 | 5580 | Frame Side Cover (right) Lock Spring.... |
| 42102 | 5582 | " Top Cover Extension Holder..... |
| 42103 | 5544 | Needle Bar Crank (back) with 1258c and two 1259c..... |
| 42104 | 5544 | Needle Bar Crank (front) with 904c, 1258c and 1259c..... |
| 42105 | 5544 | Needle Bar Crank Shaft..... |
| 42106 | 5584 | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599..... |
| 42108 | 5577 | Cloth Plate Extension (upper) for 42146.. |
| 42111 | 5581 | Knife (movable)..... |
| 42112 | 5581 | " " " Gib for 42113..... |

NUMERICAL LIST OF PARTS

| NO. | PLATE | NAME |
|---|-------|---|
| 42113 | — | Knife (movable) Holder 42035 with 133F, 42037, 42040, 42112 and two 404b..... |
| 42114 | 5582 | Looper (left hand)..... |
| 42115 | 5544 | Needle Bar Thread Retainer Bracket..... |
| 42121 | 5581 | Tension (looper, left hand) Spring..... |
| 42127 | 5585 | Thread (looper, right hand) Take-up..... |
| Nos. 42130 TO 42132 FOR 42133 AND 42144 | | |
| 42130 | 5586 | Lifting Lever..... |
| 42131 | 5586 | “ “ Bracket..... |
| 42132 | 5586 | “ “ Spring..... |
| 42133 | — | Foot Lifter complete, Nos. 1301D, 4885, 6439, 42130 to 42132 and two each 1148F, 1229c and 1547D..... |
| 42142 | 5564 | Lifting Lever Connecting Rod for 42144.. |
| 42143 | 5564 | Rock Shaft complete for 42144, Nos. 2763, 2768, 6337, 7125 and two each 2770 and 12242..... |
| 42144 | — | Knee Lifter complete, Nos. 1301D, 42130 to 42132, 42142, 42143 and two each 1148F, 1229c and 1547D..... |
| 42145 | 5577 | Cloth Plate for 42146..... |
| 42146 | — | Cloth Plate complete, Nos. 42003, 42005, 42108, 42145, two 236c and five 229e.. |
| 42147 | 5557 | Feed (back) Bar..... |
| 42148 | 5557 | “ “ Connecting Link..... |
| 42149 | 5580 | “ “ Dog, 3 teeth (16 teeth to the inch)..... |
| 42150 | 5557 | Feed (back) Regulator..... |
| 42151 | 5557 | “ (front) Bar with 1253c..... |
| 42153 | 5577 | “ “ Eccentric Cover..... |
| 42154 | 5557 | “ “ Rock Shaft for 42155..... |
| 42155 | — | Feed (front) Rock Shaft complete, Nos. 42021 and 42154..... |
| 42156 | 5580 | Knife (stationary) Holder..... |
| 42159 | — | Presser Foot Plate for 42185..... |
| 42160 | 5585 | “ “ Spring Adjusting Pin for 42185..... |
| 42162 | 5580 | Thread (needle) Take-up..... |
| 42166 | 5582 | Looper (right hand)..... |
| 42182 | 5539 | Feed (front) Dog, 17 teeth (16 teeth to the inch)..... |
| 42183 | — | Presser Foot Body for 42185..... |
| 42184 | 5539 | “ “ Chaining-off Finger for 42185 |
| 42185 | 5539 | Presser Foot (spring hinged) complete, Nos. 233D, 464c, 9320, 14058, 42159, 42160, 42183 and 42184..... |

NUMERICAL LIST OF PARTS

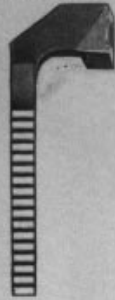
| NO. | PLATE | NAME |
|----------------------------------|-------|---|
| 42186 | 5539 | Throat Plate for 42149 and 42182..... |
| 42187 | 5539 | Welt Guide (solid)..... |
| 42188 | 5539 | “ “ (hinged)..... |
| 42189 | 5539 | “ “ Holder..... |
| 42242 | 7396 | Thread (looper, left hand) Eyelet..... |
| *42251 | — | Arm with two each 462c and 42253..... |
| 42253 | 5544 | Needle Bar Bushing for 42251..... |
| 42290 | 5578 | Feed (front) Regulating Screw Stud Nut Washer..... |
| 42367 | 5585 | Frame Rotary Shaft Front Bearing Oil Pad (braided cotton)..... |
| Nos. 42410 TO 42413 FOR 42414 | | |
| 42410 | 7403 | Chain Cutting Blade (lower)..... |
| 42411 | 7403 | “ “ “ (upper)..... |
| 42412 | 7401 | “ “ Cutter Frame Top Cover..... |
| 42413 | 7401 | “ “ Lifting Lever..... |
| 42414 | — | Chain Cutter complete, Nos. 42410 to 42413 and four 217D..... |
| 42452 | 7403 | Throat Plate for 42149 and 42182, for heavy work..... |
| 50562c | 7396 | Looper (left hand) Lever Connecting Link Hinge Screw..... |
| 54967 | 7403 | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) for 42026..... |
| 56864 | 5566 | Chain Hook (large) for 6439..... |
| 56865 | 7396 | “ “ (small) for 6439..... |
| 66707 | 7403 | Machine Cushion Screw Washer for 42086 |
| 120341 | 5566 | Tweezers, curved (Accessories)..... |
| 120344 | 5566 | Oiler (copper plated) with 120345 (Accessories)..... |
| 120345 | 5566 | Oiler Spout, 5 in. long, for 120344..... |
| 120440 | 5566 | Screw Driver (Accessories)..... |
| 200383c | 7396 | Thread Unwinder Spool Rest Rod Set Screw for 202490..... |
| 201018c | 7396 | Thread Unwinder Spool Rest Set Screw for 225389 and 225395..... |
| 201696j | 7396 | Thread Unwinder Thread Guide Lock Nut for 225397..... |
| 202490 | 7165 | Thread Unwinder Spool Stand with 200383c, for 225397..... |
| Nos. 225388 TO 225392 FOR 225397 | | |
| 225388 | 7165 | Thread Unwinder Spool Rest Rod..... |
| 225389 | 7165 | “ “ “ “ (for one spool) with 201018c..... |

NUMERICAL LIST OF PARTS

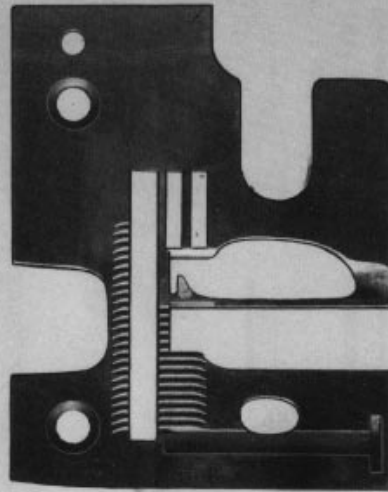
| NO. | PLATE | NAME |
|--------|-------|--|
| 225390 | 7234 | Thread Unwinder Thread Cone Holder, for inverted cones |
| 225391 | 7165 | Thread Unwinder Thread Guide..... |
| 225392 | 7165 | " " " " Rod with 208E and 225393..... |
| 225393 | 7396 | Thread Unwinder Thread Guide Rod Washer for 225392..... |
| 225395 | 7165 | Thread Unwinder Spool Rest (for two spools) with 201018c, for 225397..... |
| 225397 | 7165 | Thread Unwinder complete, for three spools, Nos. 201696J, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws $\frac{1}{8}$ in. No. 13..... |

PLATE 5539—FULL SIZE

42182



42186



42184



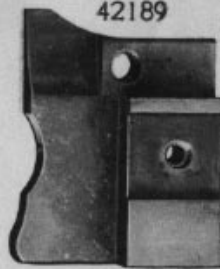
42185



1209



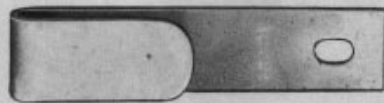
42189



19044



42187



1117



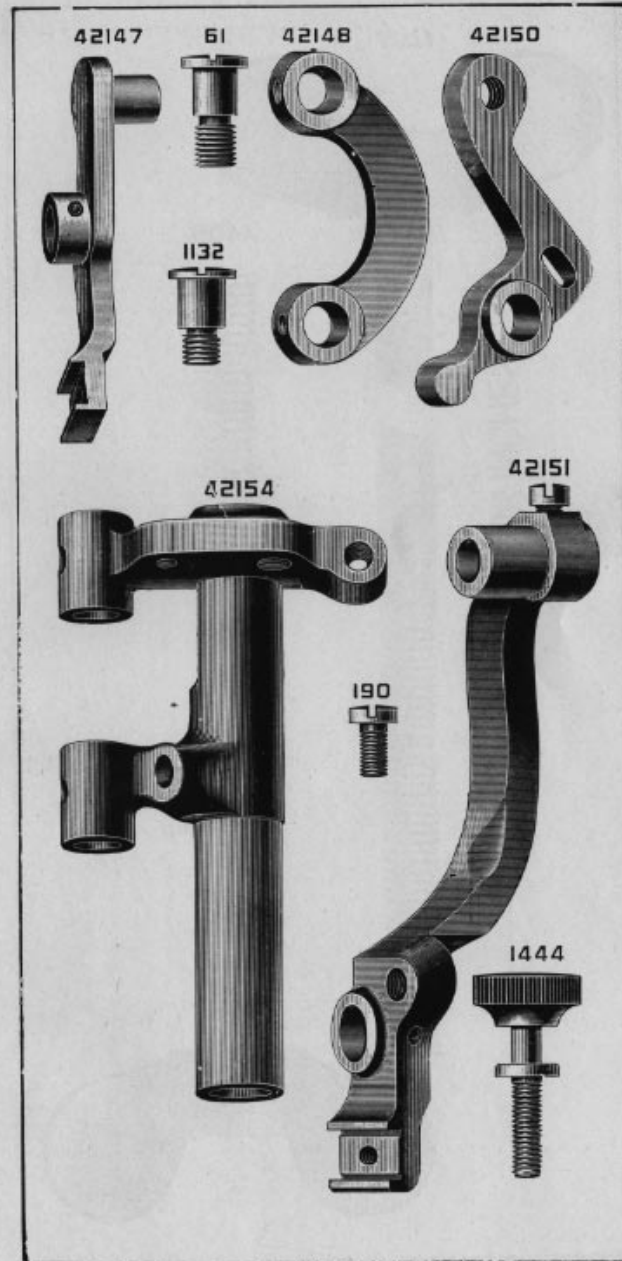
42188



PLATE 5544—FULL SIZE



PLATE 5557—FULL SIZE



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PLATE 5563—FULL SIZE

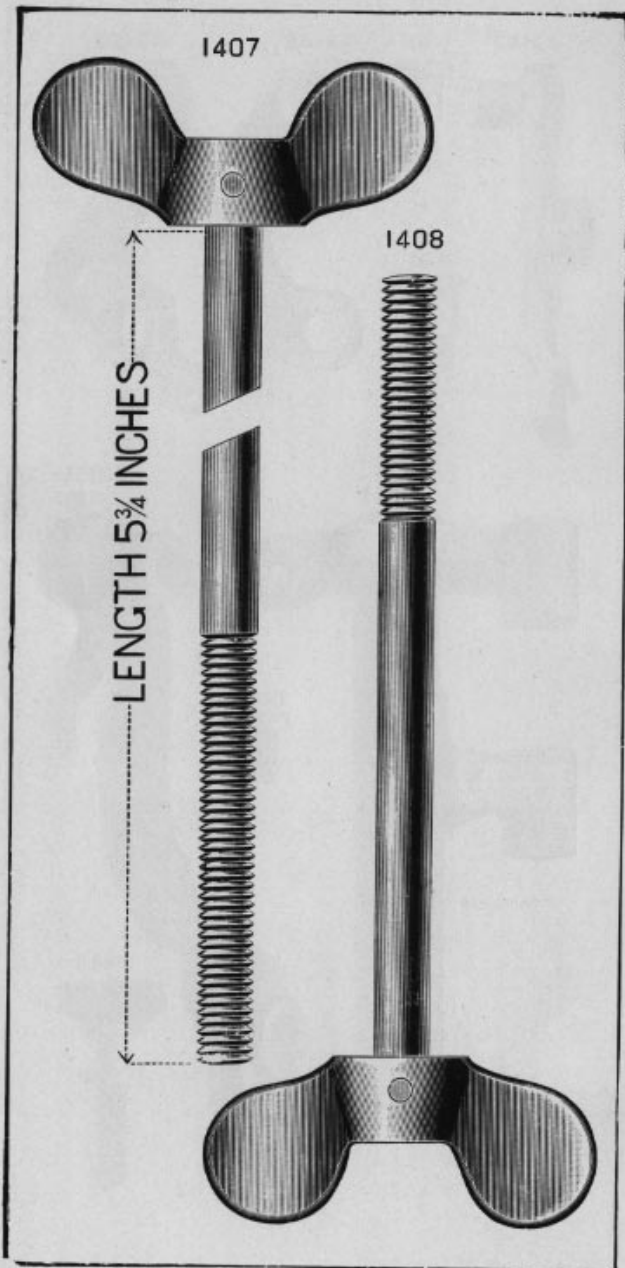


PLATE 5564—ONE-FOURTH SIZE

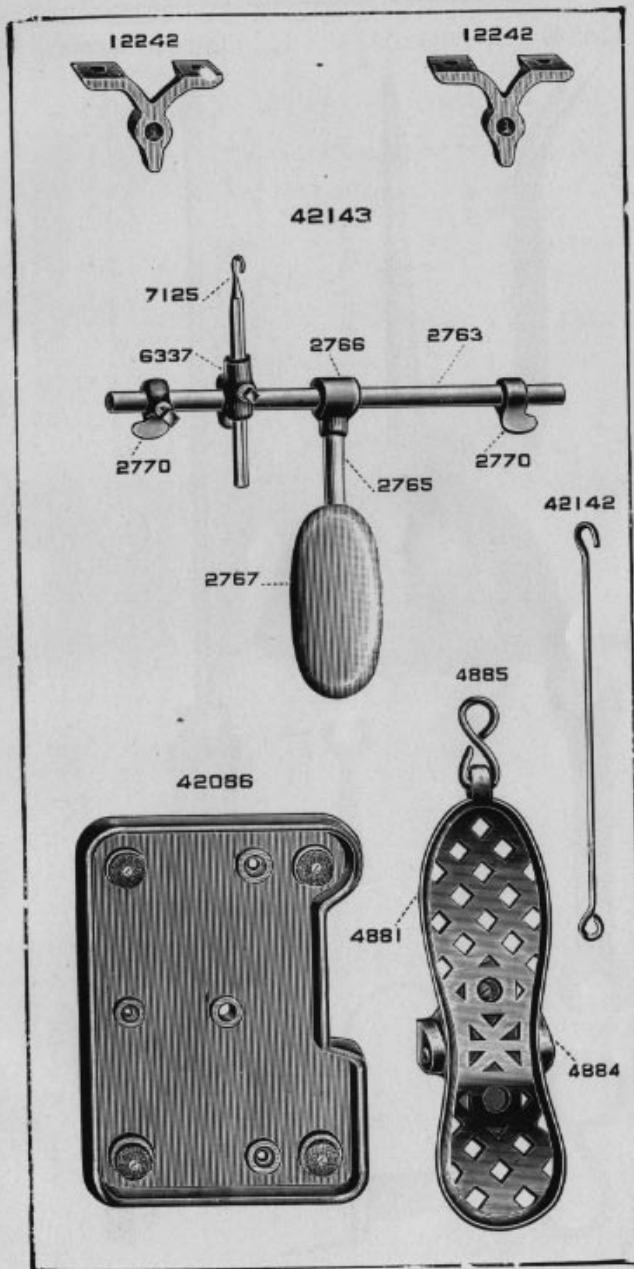


PLATE 5566--ONE-HALF SIZE



PLATE 5567--ONE-HALF SIZE

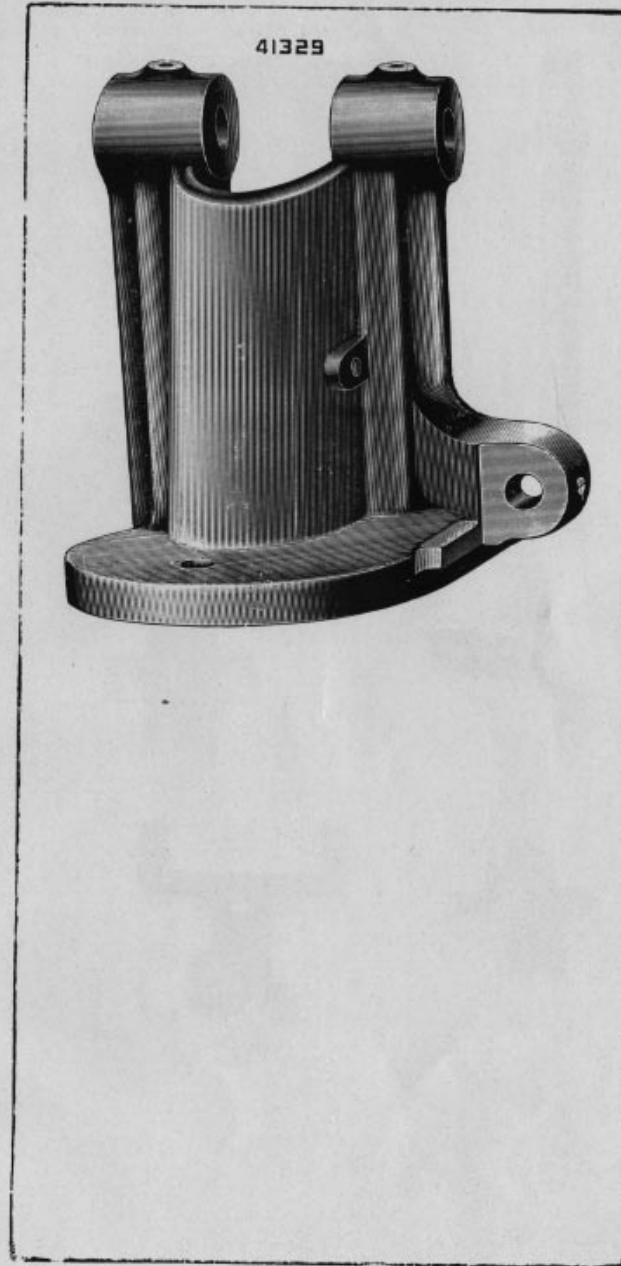


PLATE 5568—ONE-HALF SIZE

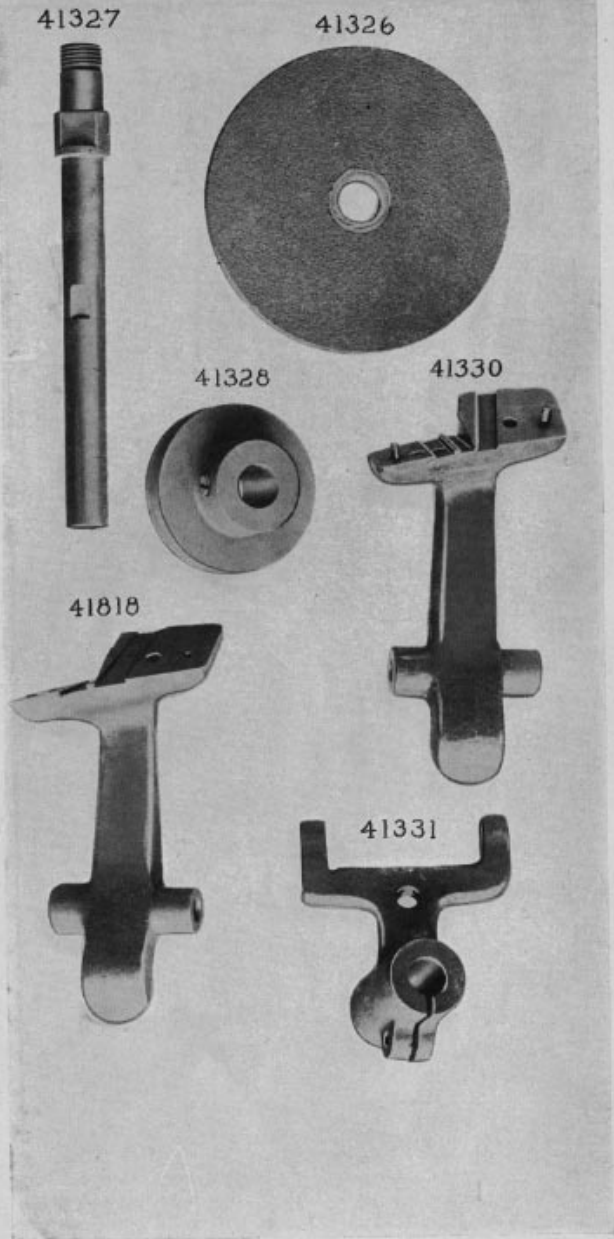


PLATE 5569—FULL SIZE

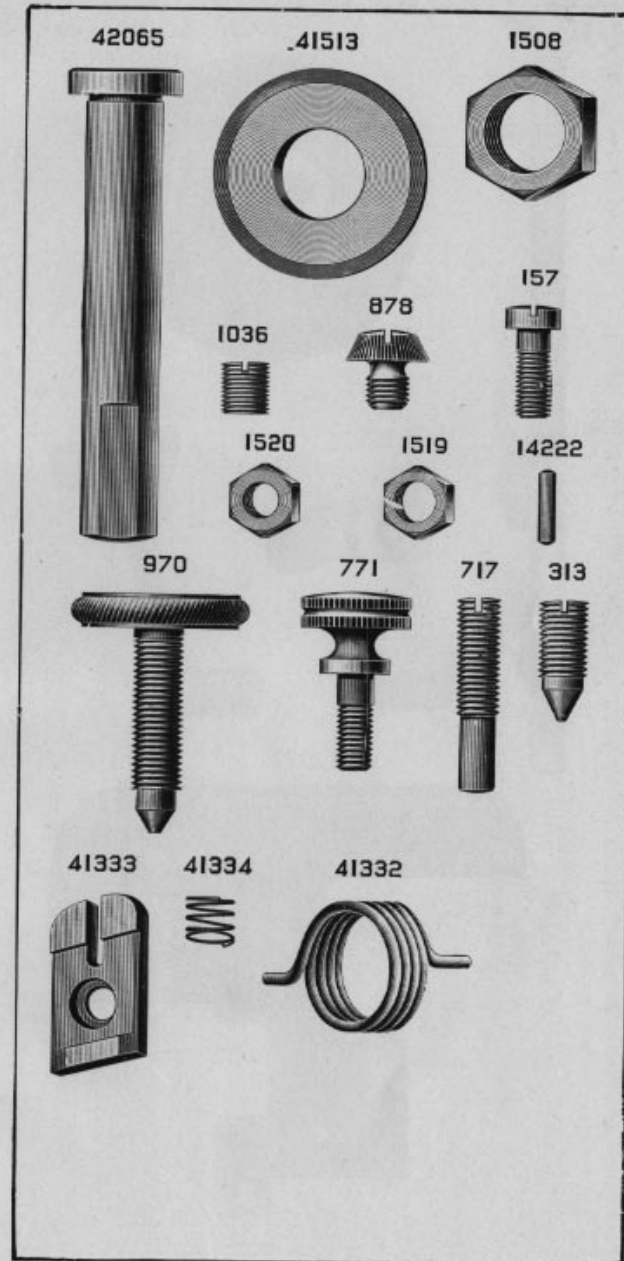


PLATE 5576—ONE-HALF SIZE

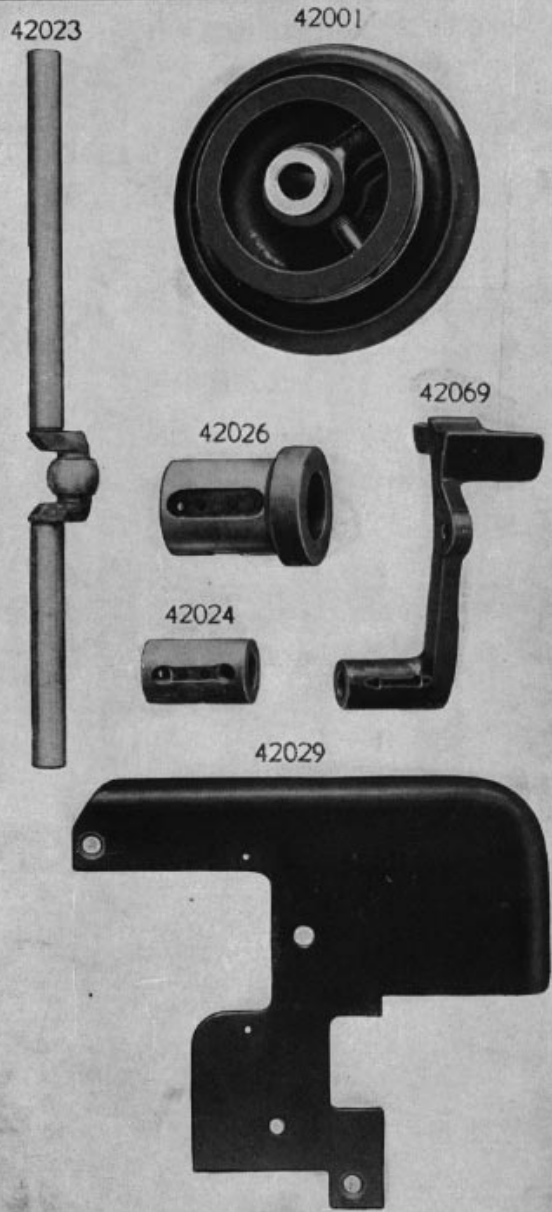
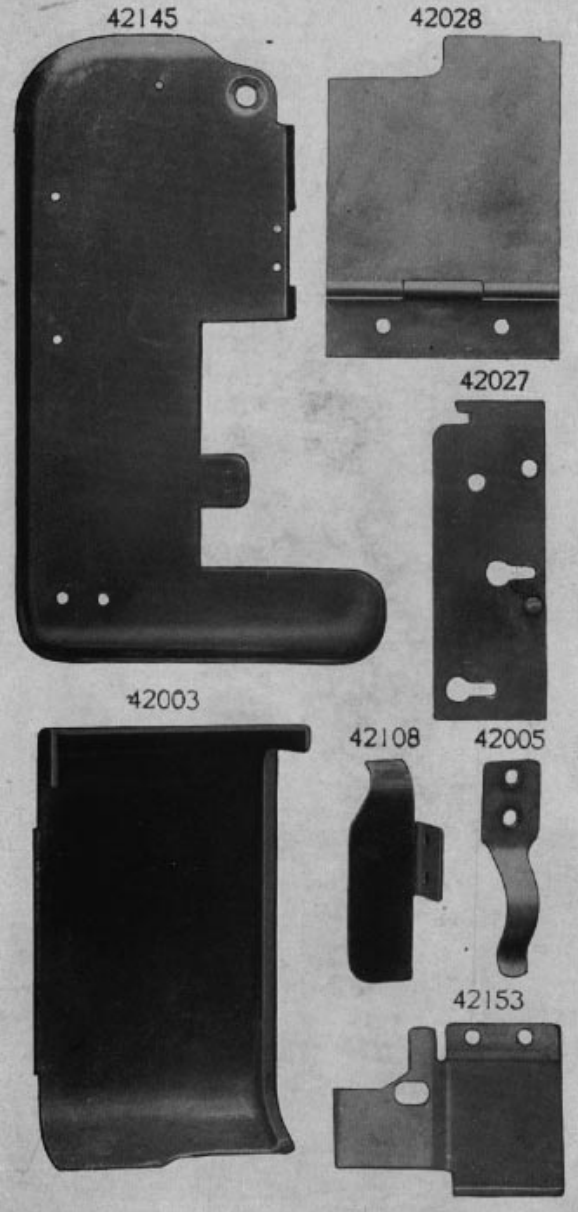


PLATE 5577—ONE-HALF SIZE



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PLATE 5578—FULL SIZE

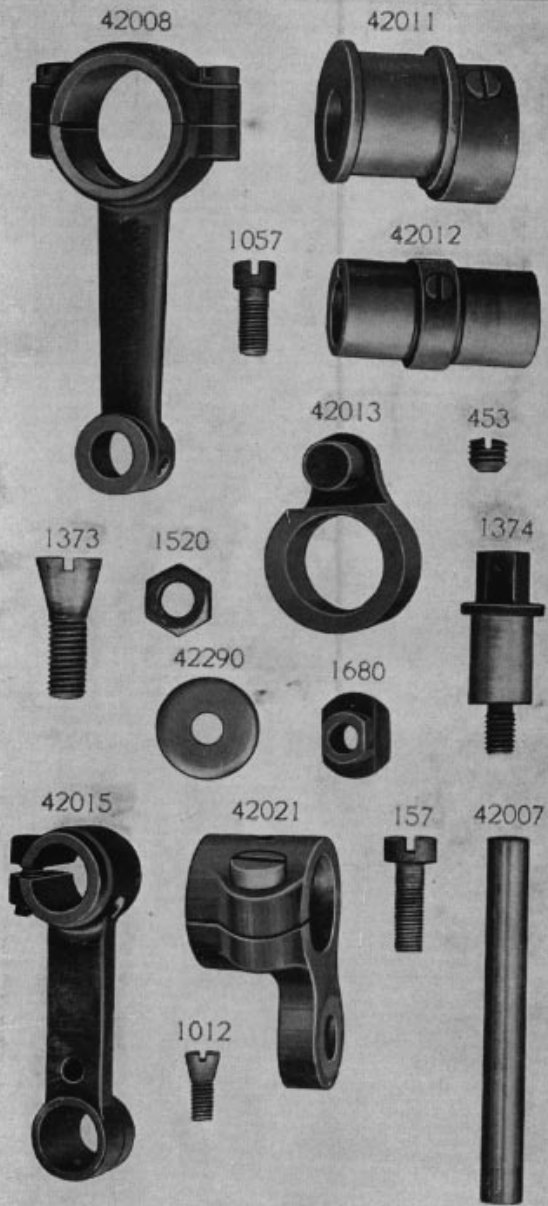


PLATE 5579—FULL SIZE

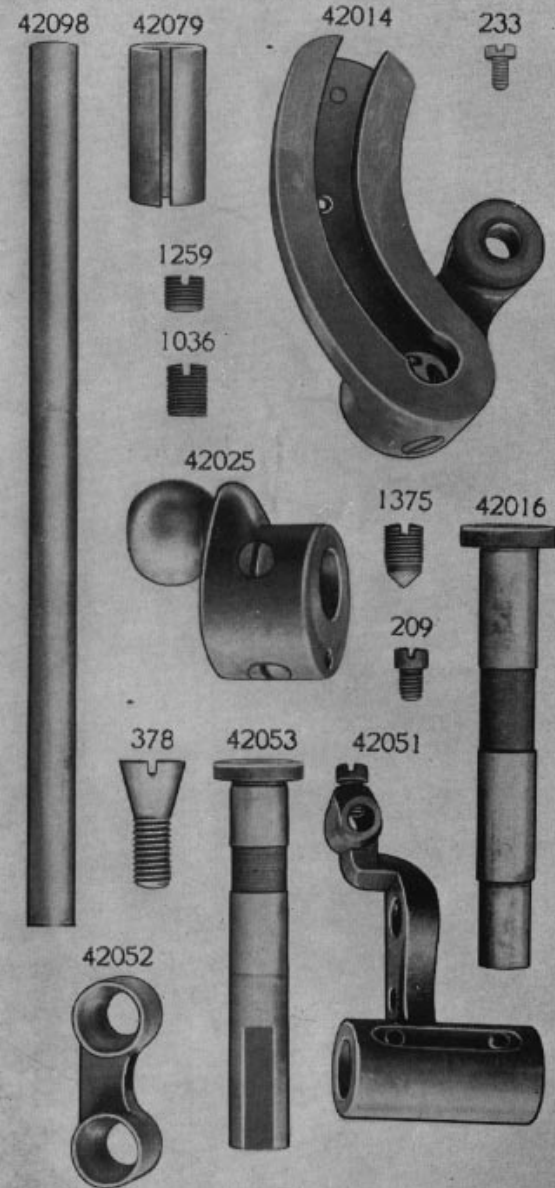


PLATE 5580—FULL SIZE

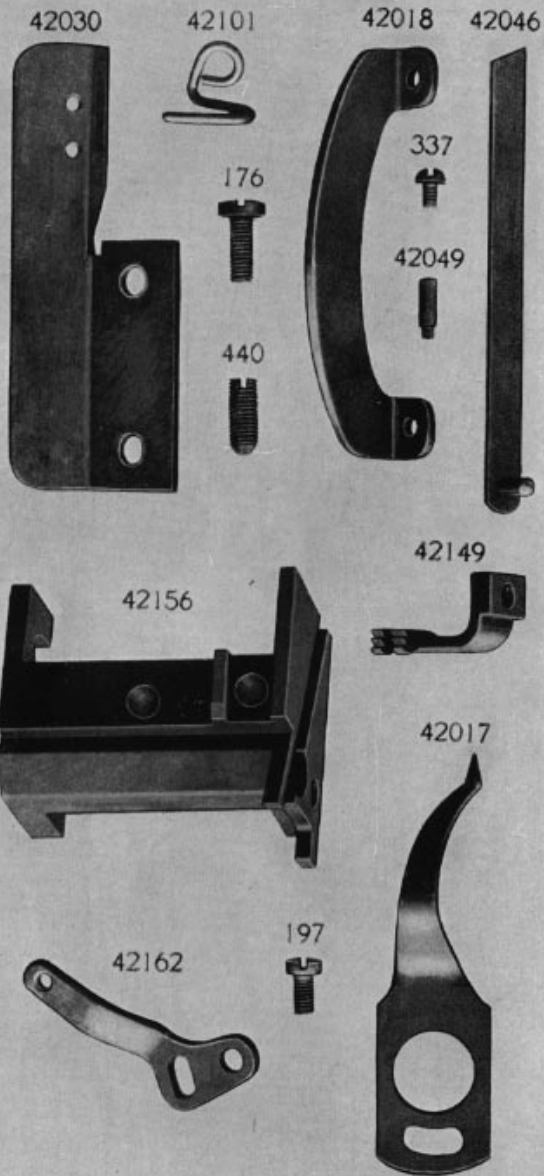
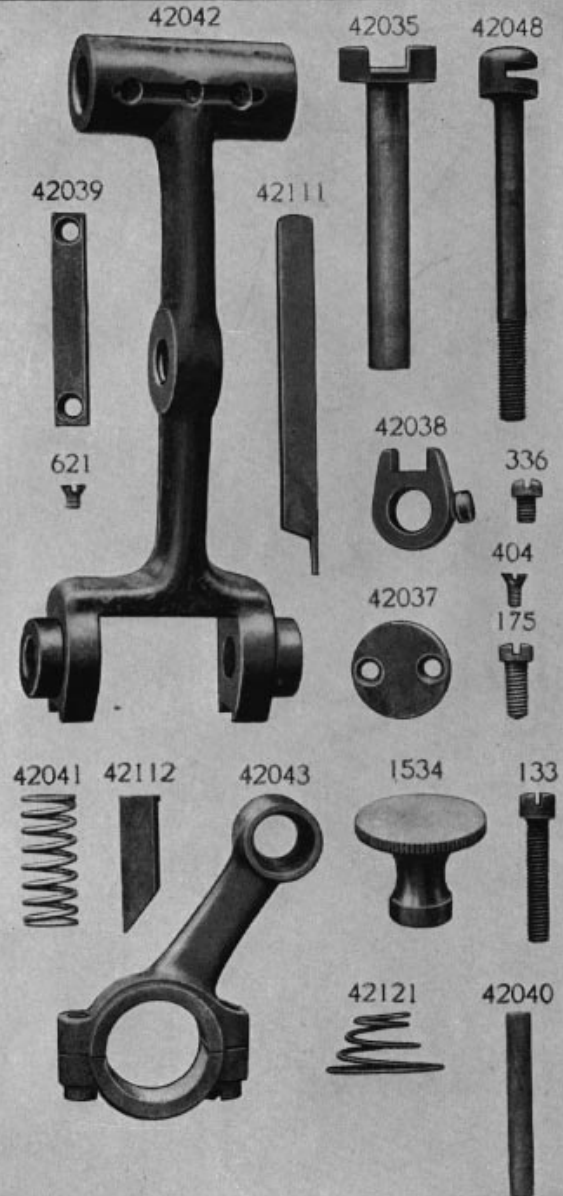


PLATE 5581—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 5582—FULL SIZE

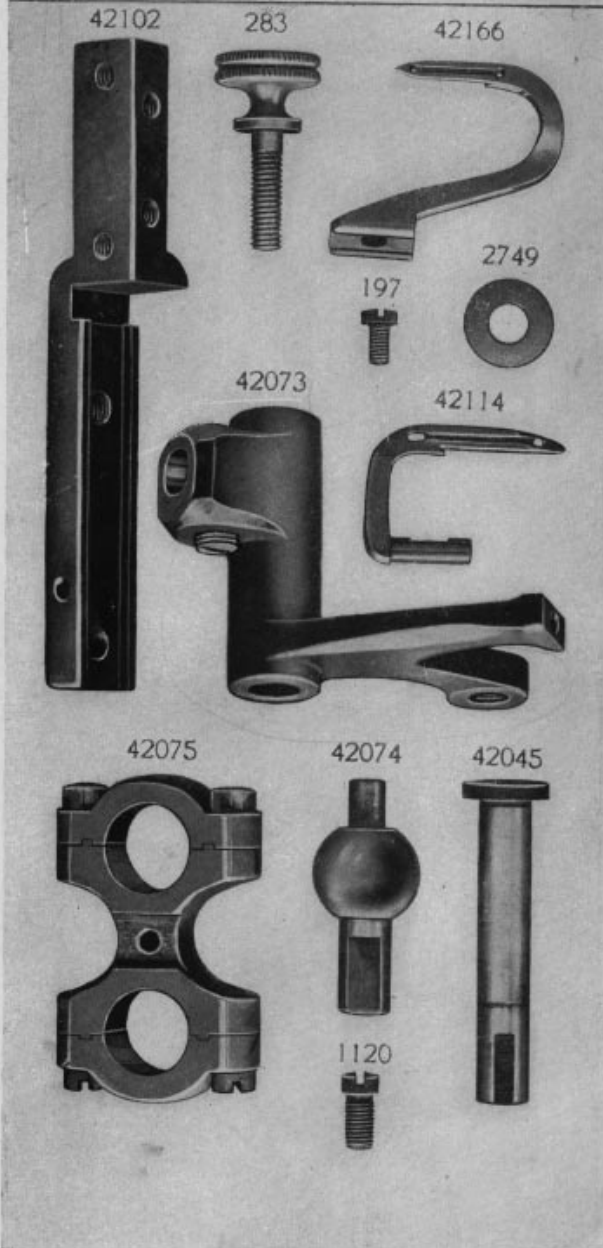


PLATE 5584—FULL SIZE

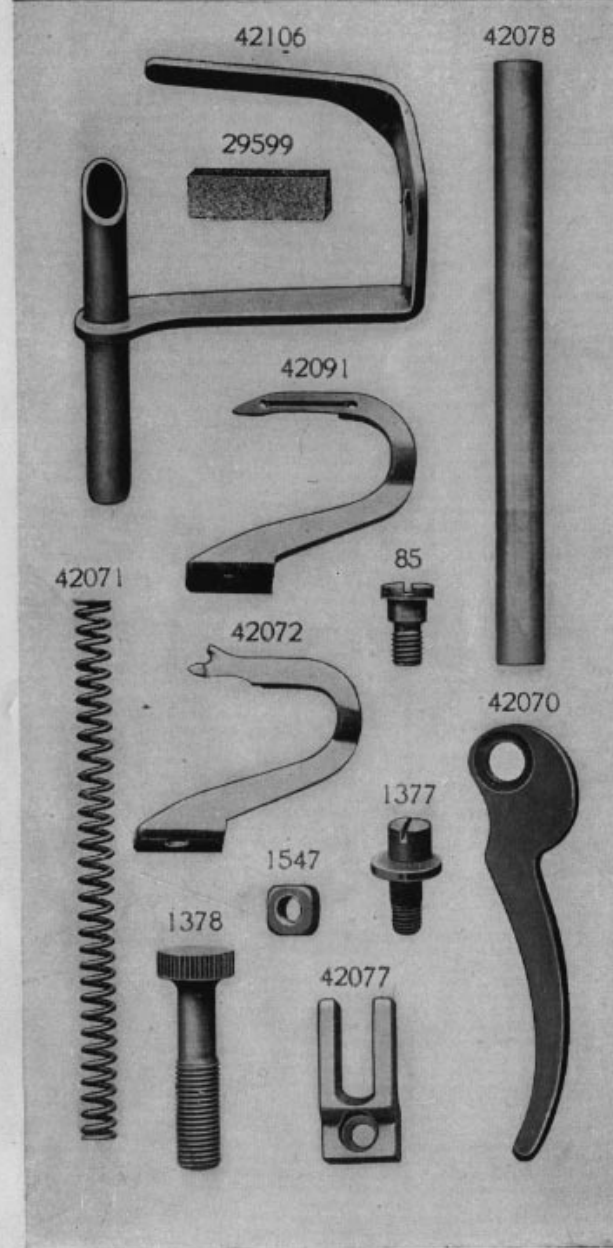


PLATE 5585—FULL SIZE

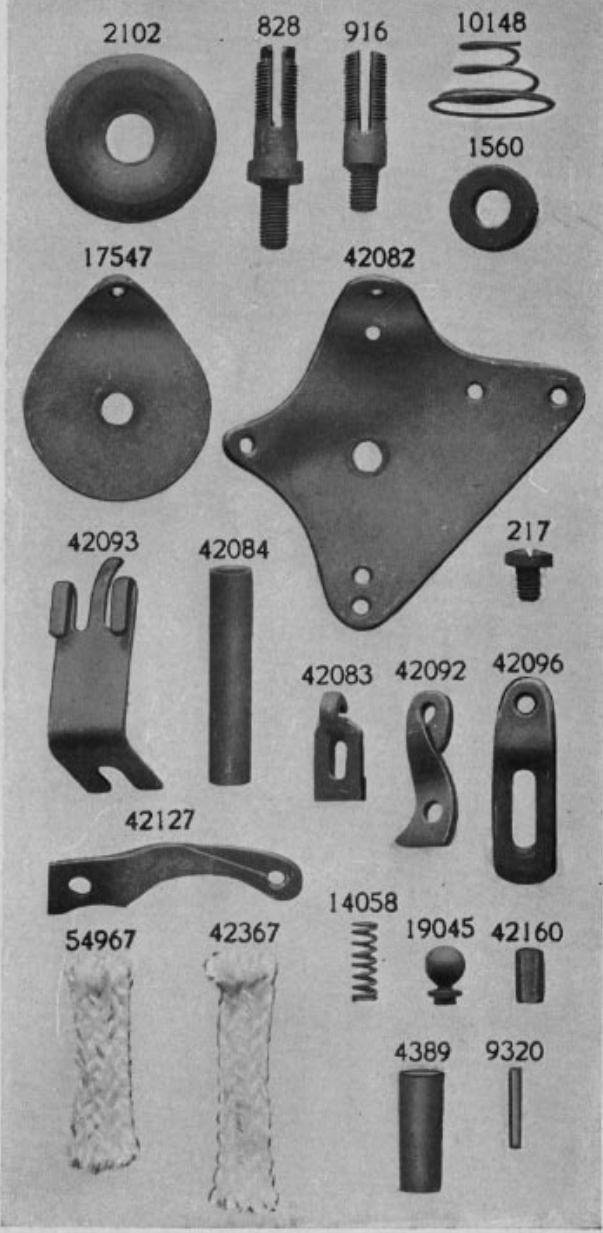


PLATE 5586—FULL SIZE

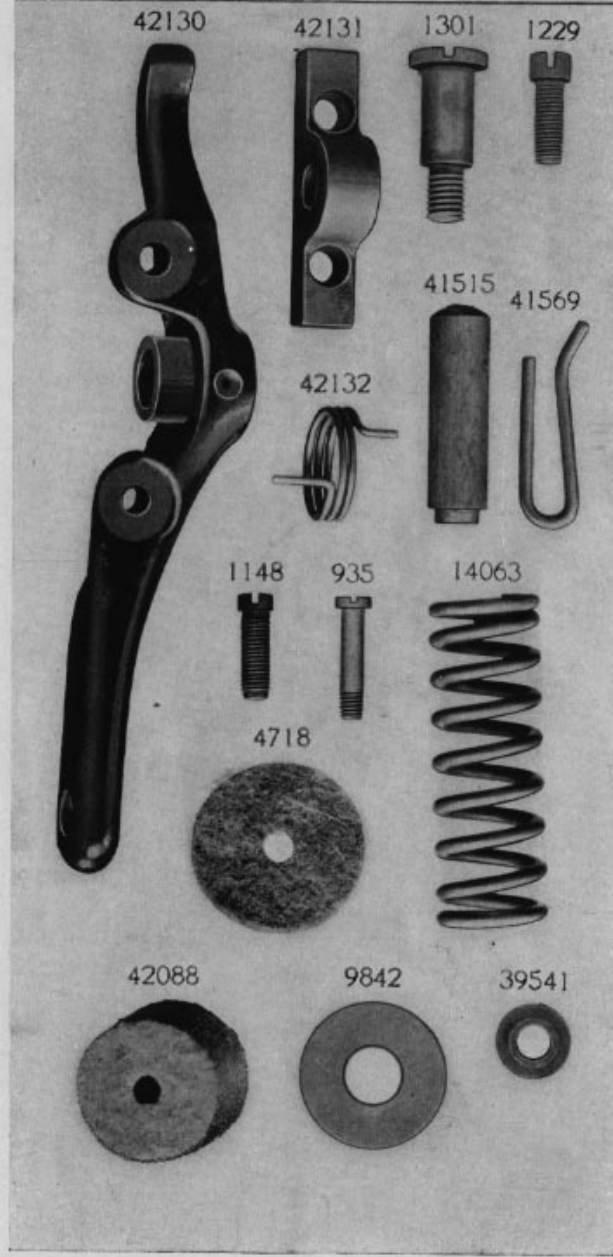


PLATE 5587—FULL SIZE

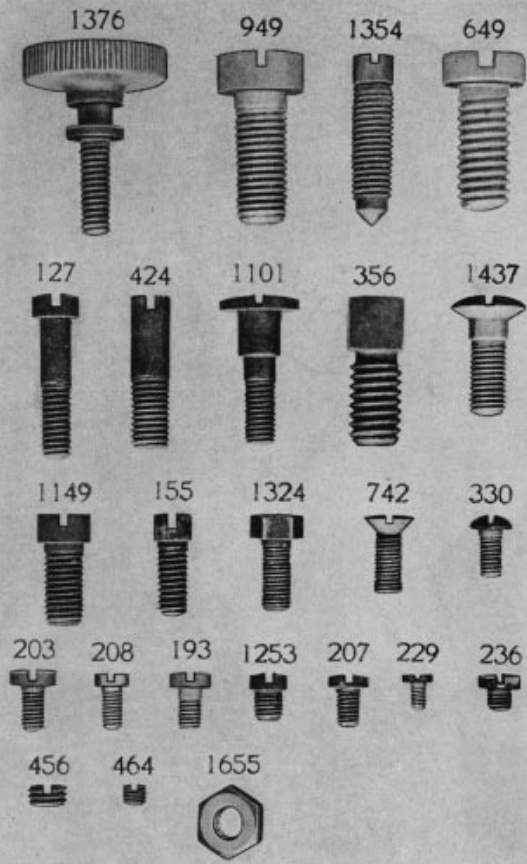


PLATE 7165—ONE-FOURTH SIZE

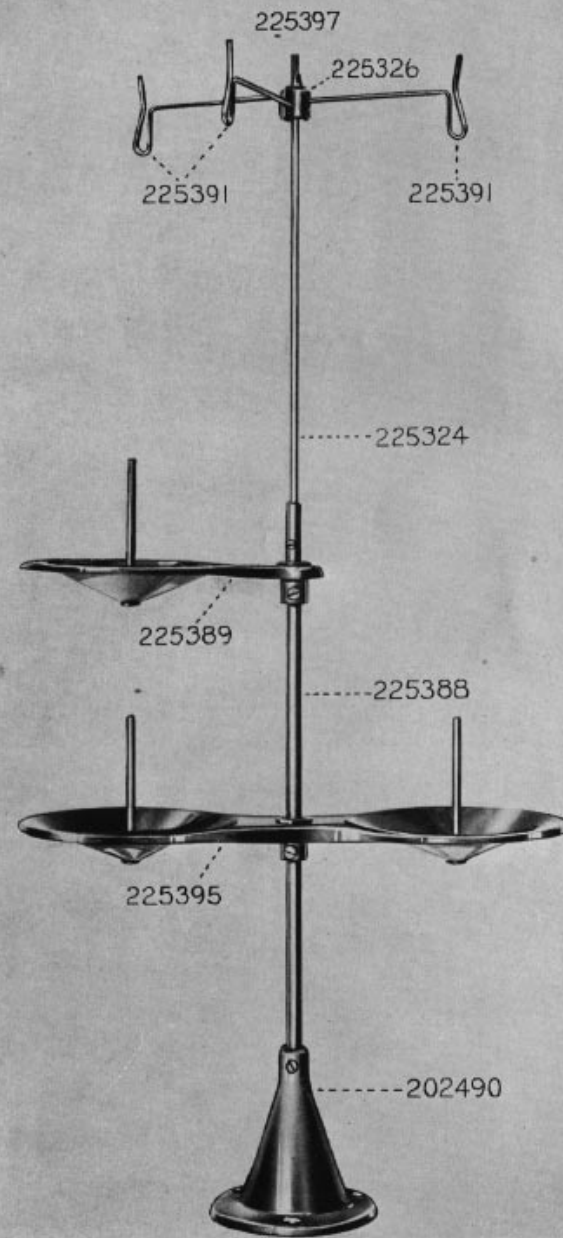


PLATE 7234—ONE-HALF SIZE

27739



225390

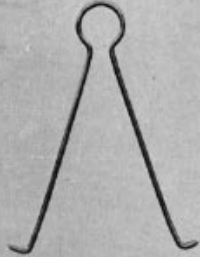


PLATE 7396—FULL SIZE

60914



56865



201696



225393



200383



42242



50562



896



201018



42461



208



624



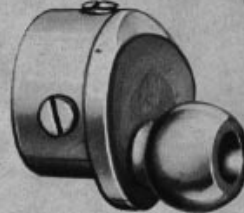
1258



66707



42110



42483



68547



42487



225326



225322

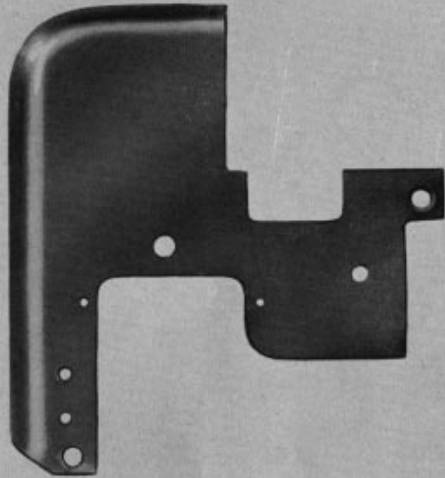


42488



PLATE 7401—ONE-HALF SIZE

42412

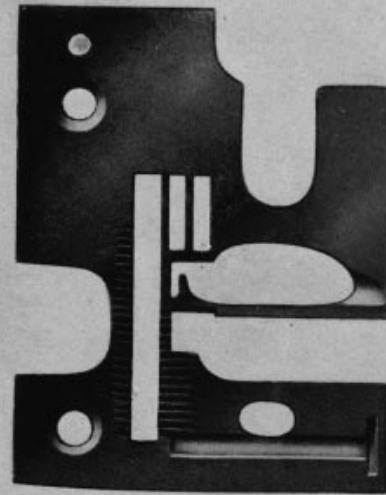


42413

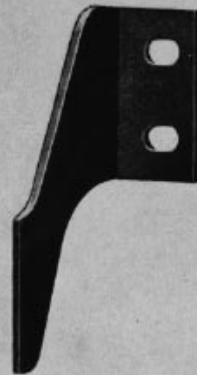


PLATE 7403—FULL SIZE

42452



42410



42411



66707



54967

